

2012 Guide **SELECTED**

[A selection of quality gloves from Guide]

Welcome to our special catalogue.

Here we have collected the gloves you need. Neither more nor less.

An easy way to get an overview of the most common models that cover most of your needs. Naturally, we have many more gloves. This is just the tip of the famous ...

But we still think you will find what you're looking for here. Please contact us if you want to see more, or visit our website: **www.guide.eu**



www



www.4matools.com

Craftsmen with a keen perception

That's exactly what we are at Guide

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We are craftsmen with **fingerspitzengefühl** that work with **your** **hands** and our **ears**

Does that sound strange. But it's not. There is only one person who really knows what is needed to feel good at work. And that's you.

Consequently, there is only one way for us to make good gloves for you. It is to listen to you. It's so simple, yet difficult.



We all have our own skill set. Our expertise is your hands. To make them feel good. To get them to be healthy, whole and feel just as good even after a full day at work. This is our domain. That's all we do, all day long.

In many ways our work is a pure craft. We know the importance of choosing the glove material. The exactness required to ensure seams are positioned correctly. They must be versatile, comfortable and hard wearing. You only know this if you have developed gloves over a long period. We have done this for over 30 years now and have listened to our users all the time.

tiny screws? Do you need to work outdoors in -20° or weld at 1200° indoors? Are heavy rocks or volatile liquids a part of your life? Every job is different. All hands are different.

But we try to meet all the requirements that you as a user impose on us by always being on the leading edge through our development.

We continue the development work all the time. New materials, manufacturing techniques and increased knowledge continually move us forward. There is only one objective. Quite simply for you to have it good and fun at work.

What is your workday like? Is it a flood of tacks? Do you fit



A black and white photograph of two men in tactical gear standing against a dark, textured wall. The man on the left is wearing a black cap, a tactical vest with a radio, and black gloves. He is holding a red laser pointer in his right hand, which is raised. The man on the right is also wearing a black cap and a tactical vest with a radio. He is wearing orange and black gloves and is holding a donut in his right hand. Both men are smiling. A large, diagonal watermark reading 'montreal.ontario' is visible across the image.

We are serious about work.

(So you don't have to worry about that)

Let us at Guide take care of all the practical details of your job, at least when it comes to gloves. We take your job seriously and have what it takes to make your days at work safer, better and more fun.



Play at work

GUIDE[®]
THE RIGHT GLOVES

Easier to find the right function for your needs.

We have made it easier for you to find the gloves you need.

The cold, water and sharp objects are things we like to protect ourselves a little extra from.

We have clearly marked this in the catalogue, on shelf edges and on the products with comprehensible symbols.



WINTER LINED

Gloves to keep you warm and comfortable even when the mercury has crept down far below zero.



CUT PROTECTION

Gloves where safety is crucial. Available on different levels, but all gloves are at least approved according to the standard EN388.



WATER RESISTANT

For damp and rainy days, or jobs where you might get wet, but not constantly working in a damp environment.



WATERPROOF

Gloves that protect against moisture and humidity to 100%. Keeps the hands dry even when working in extremely wet situations.

CLEARER LABELLING ALSO IN THE SHOP

Some things are more important than others when selecting gloves. Following interviews with a number of users, it was evident that two of the most important information requirements were: Durability and Versatility. Therefore, we have added simple illustrations to the shop shelf showing how durable and versatile each individual glove is. Simple, and smart.



FLEXIBILITY



DURABILITY

SIZE DOES REALLY MATTER

When selecting gloves in particular it is essential to choose the right pair. A poor fit will not only mean your performance is worse. You may also not be fully protected, and the risk of chafing and injury increases.

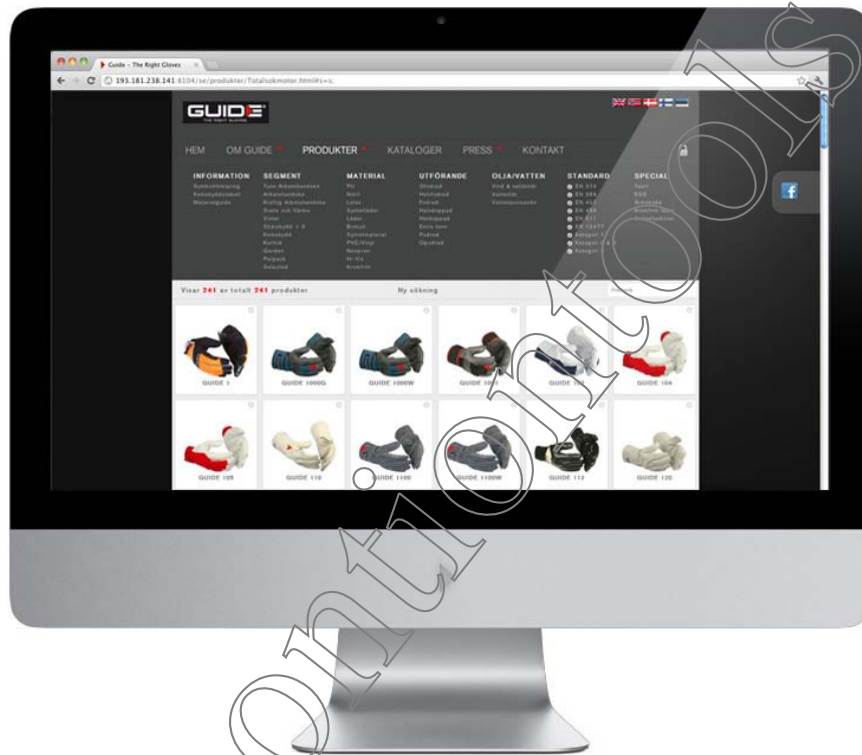
We mark each glove in the shop. Most gloves are available in sizes 7-11 (But there are also sizes 5, 6 and 12, 13).

One size does not fit all!

WANT TO LEARN MORE ABOUT GLOVES?

Our website contains detailed information about each model. Here you can download user information and product sheets, and read more about materials, standards and other details that are good to know about gloves.

Digital gloves are even easier to find



Here are 5 very simple steps to choose the right gloves from our website:

- 1.** Go to: **www.guide.eu**
- 2.** Click products / full range in the menu bar.
- 3.** Choose from your demands on material, performance etc. to decrease the selection.
- 4.** Click on the glove you would like to know more about, or compare to another.
- 5.** Choose the glove that suit just your needs! Save or print.





Lightweight **working gloves** Versatile and compliant

Here we have collected the gloves that above all ensure you retain your fingertip sensitivity, while providing maximum protection for your hands.

Gloves that have a good grip, feel and a tight fit. Better suited for a fine touch than coarse actions.



GUIDE 650

Thin working glove in PU

- Extra thin
- Good grip
- Airy
- Sizes 6-11



FLEXIBILITY



DURABILITY

Art. no. 223530566 -



GUIDE 530

Thin working glove with PU

- Seamless nylon
- PU palm
- Reinforced fingertips
- High level of comfort
- Sizes 6-11



DURABILITY



DURABILITY

Art. no. 223534595 --



Cat. 2



4131



GUIDE 525

Thin working glove in PU

- Seamless nylon
- PU palm
- High comfort
- Airy
- Sizes 6-11



FLEXIBILITY



DURABILITY

Art. no. 223530841 --



Cat. 2



4131



GUIDE 651

Thin working glove in PU/nitrile

- Seamless lycra/nylon
- Good grip
- Sanitized
- Size 6-11



FLEXIBILITY



DURABILITY

Art. no. 223536640 --



Cat. 2



412X



Lightweight Working Gloves



GUIDE 580

Thin working glove in nitrile

- Seamless nylon
- High level of comfort
- Good grip
- Sizes 6-11



FLEXIBILITY



DURABILITY

Art. no. 223540550 - -



GUIDE 569

Thin working glove in synthetic leather

- PU palm
- Good grip
- Tight fit
- Open cuff
- Sizes 6-11



Art. no. 223535451 --



GUIDE 761

Thin working glove in synthetic leather

- Airy
- Open cuff
- Sizes 7-11



Art. no. 223531732 --



GUIDE 5053

Thin working glove in goatskin

- Tight fit
- Good grip
- Velcro
- Sizes 8-12



FLEXIBILITY



DURABILITY

Art. no. 223539925 - -



GUIDE 763

Thin working glove in synthetic leather

- Airy
- Velcro
- Sizes 7-11



FLEXIBILITY



DURABILITY

Art. no. 223540915 - -



GUIDE 51

Thin working glove in calfskin

- Tight fit
- Good grip
- Open cuff
- Sizes 6-11



Art. no. 223560285 - -



GUIDE 57 ESD

Thin working glove in pigskin

- ESD-approved in accordance with SP-method 2472
- Airy
- Specially-sewn thumb
- Sizes 5-11



Art. no. 223560707 - -



GUIDE 5161

Thin working glove in goatskin

- Unlined
- Tight fit
- Open cuff
- Sizes 6-11



Art. no. 223532045 - -



GUIDE 40

Thin working glove in pigskin

- Elasticated cuff
- Airy
- Cotton back of hand
- Sizes 7-10



FLEXIBILITY



DURABILITY

Art. no. 223501156 - -



Cat. 1
EN 420



GUIDE 547

Thin working glove with PVC dots in palm

- Cotton
- Good grip
- Airy
- Sizes 6-11



FLEXIBILITY



DURABILITY

Art. no. 223534975 - -



Cat. 1
EN 420



GUIDE 545

Thin working glove with PVC dots in palm

- Seamless
- Good grip
- Airy
- Sizes 6-11

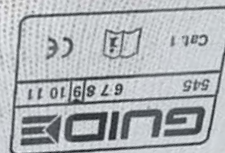
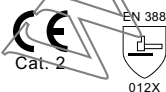


FLEXIBILITY



DURABILITY

Art. no. 223542036 --



LEATHER vs. SYNTHETIC



Who is the winner?

We will not be crowning a champion.

We are talking about two completely different weight classes.

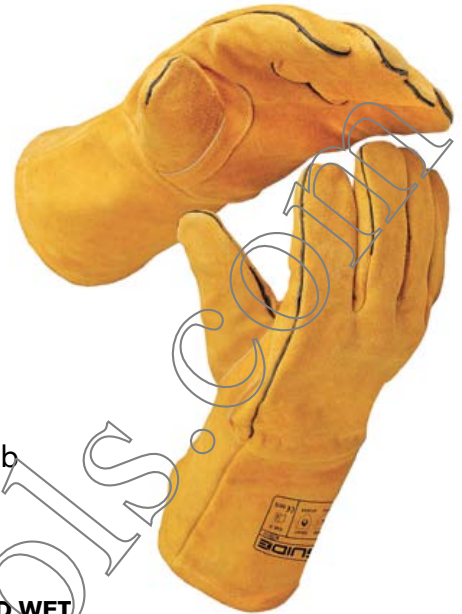
Two different sets of properties where a lightweight can last as many rounds as a heavyweight.

We have seen contests where a classic heavyweight champion turns out to be just as agile and quick as a middleweight. As long as the right conditions exist.

Nevertheless, let us clarify what is what, and when you should choose leather and when you should choose synthetic.

It does not matter how good the gloves are. If you do not wear them - then they will definitely not provide any protection. Logical. Our job is to create the perfect glove. That fits like a... sure you understand. Gloves that are so comfortable and good that you never hesitate to wear them when working.

Accordingly, we keep track of fibre length, dipping thickness, EU directives, abrasion tables, bi-polymers, grip co-efficient and especially materials and product development. Just so that your job is comfy, better and safer.



HEAVY WORK OUTDOORS

A pair of strong, hard wearing and thick leather gloves is the perfect answer if you must perform heavy outdoor work, whether it is dry and warm. **LEATHER WORKS WELL**

WOODWORK, BUILDING AND CARRYING

Do you have a job where one moment you are handling a nail gun or screwdriver, and the next carrying planks or bricks? You then need a pair of gloves that has both a certain thickness, but also a suppleness and compliance. A coarser synthetic glove may be suitable. Yet if you prefer leather, then there are now versatile and lightweight leather gloves that have exactly the same functionality. **LEATHER OR SYNTHETIC IS OUR ANSWER.**

WOODWORK AND FINESSE

Here there is only one choice. Today's modern, seamless knitted gloves, in a compliant, comfy materials with thin coatings that provide good wear resistance fit the bill. An unbeatable combination of grip, feel and comfort. **SYNTHETIC IS THE ONE**

HEAVY WORK WITH FINESSE

If you are laying slabs or working with other heavy objects that still require a degree of finesse, something that can withstand a beating is the ideal choice. Leather is a natural material that has been used as long as mankind has existed. Of course there are synthetic materials that wear well too. But leather is leather. And a really good pair of leather gloves that fit really well is an extremely tough opponent. **LEATHER DOES THE JOB.**

WINTER, COLD AND WET

When our old friend Jack Frost comes to town you have to keep warm. If it were just a question of the cold that would be one thing. But we have just as much moisture. A pair of leather gloves would easily become rigid, cold and wet. We borrow techniques from the world of sport and construct a 3-layer glove with an outer glove, a lining and in between a membrane that makes the glove completely waterproof and windproof, yet still allows your hand to breathe. **SYNTHETIC IS THE BEST CHOICE.**

PRECISION MECHANICS AND METICULOUSNESS

Modern industry imposes higher demands on all aspects of production. Cleanliness, precision and accuracy. With super-thin gloves, which weigh no more than a lady's stocking, you'll notice the difference. You maintain mobility and sensitivity, yet have a better grip on small parts, you keep your hands clean and protect them from injury. **SYNTHETIC IS THE ANSWER.**

OIL AND DIRTY ENVIRONMENTS

If the work environment is oily, dirty or contains a lot of chemical substances, then it is a pair of synthetic gloves with a coating that must be worn. Ensure that the gloves meet the requirements you demand of them. That they give the right grip, right protection and that they facilitate your work. **WE SAY SYNTHETIC.**

WELDING AND HEATING

It's now the turn of work where the temperature is high, and where leather is still slightly ahead of synthetic materials. We therefore recommend good, heavy leather gloves. **LEATHER IS HOT.**



Mediumweight **Working gloves** that successfully combine grip and durability.

Here you will find our best gloves for different types of work.

Where you need to have a better grip, protect your hands while you have good control of dexterity and feel. This is thanks to new smart materials, few seams and a well-designed fit.

GUIDE 1

Working glove with short wrist

- Hi-Vis
- Pre-shaped fingers
- Reinforced
- Airy
- Sizes 7-11



FLEXIBILITY



DURABILITY

Art. no. 223603622 - -



Cat. 2



3121



GUIDE 4

Working glove with extra good grip in synthetic leather

- Silicone pattern
- Airy
- Pre-shaped fingers
- Specially sewn thumb
- Sizes 7-11



FLEXIBILITY



DURABILITY

Art. no. 223603820 - -



Cat. 2



3121



GUIDE 156

Working glove with latex coating

- Very good grip
- Seamless
- Extra comfortable
- Sizes 6-10



FLEXIBILITY



DURABILITY

Art. no. 223541798 - -



Cat. 2



2231



GUIDE 581

Working glove with nitrile coating

- Seamless
- Good oil grip
- Oil resistant
- Sizes 6-11



FLEXIBILITY



DURABILITY

Art. no. 223534736 - -



Cat. 2



3121



GUIDE 765

Working glove in synthetic leather

- Pre-shaped fingers
- Open cuff
- Stretch textile
- Sizes 7-11



Art. no. 223544115 - -



GUIDE 5147

Working glove in synthetic leather

- PU palm
- Good grip
- Liquid resistant
- Open cuff
- Sizes 8-11



Art. no. 223542929 - -



GUIDE 154

Working glove with latex

- Good grip
- Airy
- Seamless
- Sizes 7-11



FLEXIBILITY



DURABILITY

Art. no. 223542192 --



GUIDE 44

Working glove in goatskin

- Specially sewn thumb
- Cotton back
- Velcro
- Sizes 6-13



FLEXIBILITY



DURABILITY

Art. no. 223500901 --



GUIDE 54

Working glove in goatskin

- Tight fit
- Stretch textile
- Velcro
- Sizes 7-12



FLEXIBILITY



DURABILITY

Art. no. 223540204 --



GUIDE 48

Working glove in goatskin

- Specially sewn thumb
- Cotton back
- Safety cuff
- Sizes 7-11



FLEXIBILITY



DURABILITY

Art. no. 223501024 - -



GUIDE 43

Working glove in pigskin

- Specially sewn thumb
- Cotton back
- Velcro
- Sizes 7-11



FLEXIBILITY



DURABILITY

Art. no. 223520909 - -



GUIDE 55

Working glove in goatskin

- Cotton back
- Open cuff
- Sizes 7-11



FLEXIBILITY



DURABILITY

Art. no. 223561622 - -



GUIDE 30

Working glove in goatskin

- Specially sewn thumb
- Open cuff
- Sizes 7-11



FLEXIBILITY



DURABILITY

Art. no. 223533688 - -



GUIDE 102

Working glove in goatskin

- Cotton back
- Open cuff
- Sizes 7-11



FLEXIBILITY



DURABILITY

Art. no. 223714908 - -





Heavyweight **Working Gloves**

Hard wearing
models that
tolerate rough
treatment

Heavyweight gloves that can withstand a beating. This is how we can summarise the gloves you will find here. Priority and emphasis placed on protection and wearing qualities.

Materials that are selected with these characteristics in mind.

Wear them and maintain your health.

Heavyweight Working Gloves



GUIDE 3

Heavyweight working glove in synthetic leather

- Hi-Vis
- Airy
- Pre-shaped fingers
- Reinforced, padded
- Sizes 8-11



Art. no. 223603762

CE
Cat. 2

EN 388
3121

GUIDE 2

Heavyweight working glove in synthetic leather

- Airy
- Pre-shaped fingers
- Specially sewn thumb
- Reinforced, padded
- Sizes 8-12



Art. no. 223603697 - -



GUIDE 5051

Heavyweight working glove in goatskin

- Reinforced thumb grip
- Knuckle protection
- Premium leather
- Leather on the back
- Sizes 8-12



Art. no. 223539776 - -



GUIDE 5010

Heavyweight working glove in synthetic leather

- Pre-shaped fingers
- Reinforced
- Velcro fastening
- Sizes 8-11



Art. no. 223521006 - -



GUIDE 46

Heavyweight working glove in goatskin leather

- Knuckle protection
- Elasticated wrist
- Stretch textile
- Sizes 7-11



FLEXIBILITY



DURABILITY

Art. no. 223520727 - -



GUIDE 47

Heavyweight working glove in chromium-free leather

- Fullgrain goatskin
- Knuckle protection
- Elasticated wrist
- Stretch textile
- Sizes 7-11



FLEXIBILITY



DURABILITY

Art. no. 223559014 - -



GUIDE 88

Heavyweight working glove in pigskin leather

- Cotton back/cuff
- Safety cuff
- Half lined
- Sizes 4, 7-12



FLEXIBILITY



DURABILITY

Art. no. 223500018 - -



GUIDE 195

Heavyweight working glove in grain cowhide

- Cotton back/cuff
- Safety cuff
- Half lined
- Sizes 8-11



FLEXIBILITY



DURABILITY

Art. no. 223531872 --



GUIDE 193

Heavyweight working glove in cowsplit

- Cotton back/cuff
- Safety cuff
- Half lined
- Sizes 8, 10



FLEXIBILITY



DURABILITY

Art. no. 223533431 --



GUIDE 804

Heavyweight working glove with nitrile coating

- Cotton lining
- Rib cuff
- Knuckle-dipped
- Sizes 7-10



FLEXIBILITY



DURABILITY

Art. no. 223534033 --





The world's sharpest tools are fragile.

Our hands are a very advanced tool. It might seem obvious that we should take care of them. Yet hand injuries represent more than one third of all work-related accidents reported today.

A hand injury can lead to a lifelong disability!

Nerve damage can mean that you're off work for several months. The risk of losing sensation in the hand is always significant. This means that the victim can never be sure if they're actually holding something in their hand. They're unable to feel heat or cold, let alone work effectively.

A tendon injury is likely to mean a future with very limited mobility. Stiffness, loss of grip, strength are other negative effects that never go away.

It takes many months of rehabilitation to get the hand to function somewhat normally again if at all.

Even minor wounds can be dangerous as they easily become infected and irritated by foreign matter and substances that enter the wound at the time of injury. Read more on the next page on how Guide works to reduce the risks of hand injuries

The fingertips are without question the most sensitive part of the hand. They are also exposed to risk of injury more often. Mainly cuts and puncture injuries that are not so serious.

Tendons and nerves that control the fingers, are attached right up at the elbow.

Tendons are difficult to heal; during the healing process special fixation devices have to be adopted using elastic bands in order for the fingers to be able to regain their mobility following an injury. Nerves are encapsulated by a connective tissue sheath that protects them. In the event of an injury this casing is sewn together, so that the nerve can regrow by itself.

The back of the hand has powerful muscles and provides the hand with the majority of its strength. An important element, which is often exposed.

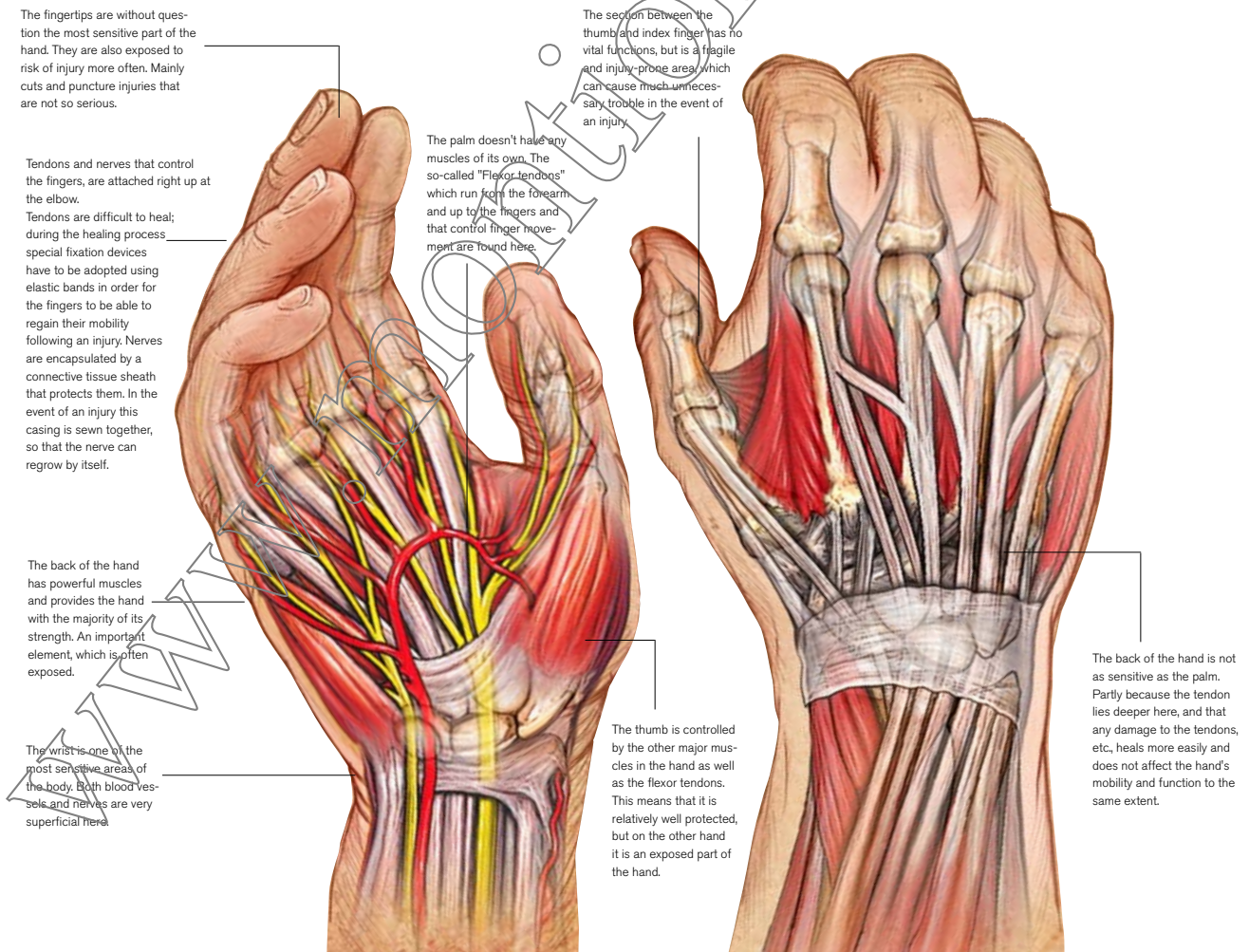
The wrist is one of the most sensitive areas of the body. Both blood vessels and nerves are very superficial here.

The palm doesn't have any muscles of its own. The so-called "Flexor tendons" which run from the forearm and up to the fingers and that control finger movement are found here.

The section between the thumb and index finger has no vital functions, but is a fragile and injury-prone area, which can cause much unnecessary trouble in the event of an injury.

The thumb is controlled by the other major muscles in the hand as well as the flexor tendons. This means that it is relatively well protected, but on the other hand it is an exposed part of the hand.

The back of the hand is not as sensitive as the palm. Partly because the tendon lies deeper here, and that any damage to the tendons, etc., heals more easily and does not affect the hand's mobility and function to the same extent.



Good gloves do not make themselves

On the gloves where the coating is also applied around the finger tips, the surface provides extra protection against wear and cut risks.

Most of our cut protection gloves are knitted seamlessly, resulting in a glove with improved fingertip sensitivity and comfort.

On gloves where the coating is applied between the thumb and index finger, an extra protection is provided against wear and cut hazards.

The fit is crucial to the degree of protection needed in your work. A poor fit makes for a clumsy feeling and makes you sometimes want to take the glove off in order to perform certain tasks. With the hand unprotected

The back of the hand is less exposed to risks, which is why the majority of our gloves do not feature back-of-hand protection. This provides good versatility and flexibility

The outer side of the hand is one of the major areas to protect. A lot of the hand's grip strength lies here. It is a part of the hand which is exposed to constant wear and tear. Coating or reinforcement here provides additional protection against wear and cut hazards.

The cuff of some gloves have enhanced cut protection, due to risks in certain occupations. Generally is the risk of injury low on backhand side of cuff.

Gloves with elastic must stretch to fit sufficiently tightly, but not to stop the blood flow to the hand, or be too loose and not stay in place.



ves. It is we who make them.

The inside or palm side is the most important part of the glove. This is where the damage occurs in most cases, and this is where the technical materials, coatings and yarns work together to provide maximum protection.

There are many different types of protection for the palm of the gloves. Everything from overlapping hexagonal plates, to metal wire strands, specially woven yarns and coatings. All with their own specific characteristics to suit different areas.

The thumb is our most important digit, without which it is difficult to grip things. It is exposed of course and is therefore coated, to provide extra protection against wear and cut hazards

On the gloves that are not knitted seamlessly we have constructed the seams so that they provide maximum mobility, durability and comfort.

The wrist is one of the most sensitive areas of the body. Not only superficial blood vessels are found here, but both nerves and tendons lie just under the skin. An injury here and you risk paralysis or damage to the whole hand. That's why we've put a lot of emphasis on the design of cuffs and collars on our cut protection gloves.

The grip in the palm is different depending on what role your gloves should play. Some will give good wet grip, others manage of oil, heavy duty or other external factors. We choose between hundreds of different coatings, surface treatments and materials to optimize the specific function of each glove. We take in account pliability, protection and function in each individual case.





Waterproof and water resistant gloves that keep you dry and warm.

We cannot govern the weather - but we govern our clothes. Warm and dry hands are always preferable, regardless of whether you work in the rain, or if you do wet work that means you splash around all day long.

Here you will find everything from water resistant to waterproof models.

GUIDE 165

Vinyl chemical protection glove

- Liquid-tight
- Good grip
- Granulated surface
- Length 35 cm
- Sizes 8-11



FLEXIBILITY



DURABILITY

Art. no. 223544297 - -



Cat. 3



GUIDE 585

Working glove with latex coating

- Fully-dipped
- Very good grip
- Watertight
- Sizes 7-11



FLEXIBILITY



DURABILITY

Art. no. 223542630 - -



Cat. 2



GUIDE 5148W

Water resistant glove in synthetic leather

- Hi-Vis
- PU palm
- Fully lined
- Safety cuff
- Sizes 8-12



Art. no. 223541467 --



GUIDE 5149W

Wind and waterproof winter glove

- Thin
- PU material in the palm
- Fully-lined
- Velcro fastening
- Sizes 8-11



Art. no. 223540493 --



GUIDE 660

Water resistant lined working glove

- Knuckle-dipped
- Good grip
- PVC coating
- Sizes 8-11



Art. no. 223536954 - -



GUIDE 583

Thin working glove with nitrile

- Seamless nylon
- Knuckle-dipped
- Water repellent
- Good grip
- Sizes 6-11



Art. no. 223542119 - -



GUIDE 566

Waterproof working glove in nitrile

- Cotton lining
- Good oil grip
- Oil resistant
- Sizes 7-10



Art. no. 223534678 - -



The right gloves & human rights.

At Guide we have demands on us to do the right thing.

Thousands of workers go to work each day to produce Guide's gloves. It is thanks to them that we can deliver quality products and make your work life a little easier. For us it goes without saying that we must make their work environment as good as possible.

A requirement before any collaboration begins is that we agree on a "Code of Conduct". This includes guarantees from our suppliers that all laws and provisions are complied with and that the UN's Universal Declaration of Human Rights is upheld. Once the collaboration has been entered into we constantly perform inspections of the factories, to really check that they comply with our demands. But also to motivate and stimulate improvements in both the working environment and quality of production.

A good quality system is important for production. We preferably see that this is in accordance with ISO 9001, but for smaller factories other systems can also work well. We have suppliers with everything from 30 to several thousands

employees, so there are large differences from factory to factory. Each one of our suppliers has their own special skill.

Regardless of where the gloves are manufactured, in which factory and the size of the supplier, we make the same strict demands on the working environment, accuracy, and of course the quality of the final product.

All our gloves are certified according to the PPE directive 89/686/EEC and are CE marked. Of course, at a minimum they conform to the basic requirements in EN 420.

We constantly conduct tests on our gloves at independent laboratories. This is one way to ensure that we always maintain the correct level of quality on our gloves.

It is our responsibility to you as the end user, but of course even for our own sake. Being a producer of gloves involves a responsibility both to the worker who sews, and to the user.

Guide The Right gloves. The right quality and human rights.



Winter lined gloves that retain the warmth on all cold days.

The focus on these gloves is to retain warmth. Of course. We always do our best, in spite of the lining and strong materials, to make the gloves as flexible as possible. We make sure that the material is compliant and that the lining is as thin as possible, without losing focus on thermal efficiency.

GUIDE 5153W

Fur-lined working glove in synthetic leather

- Wind and water-resistant
- Softshell back
- PU palm
- Rib cuff
- Sizes 9, 11



FLEXIBILITY

DURABILITY

Art. no. 223542879 - -



Cat. 2



GUIDE 6W

Wind and waterproof winter glove

- Lined
- Pre-formed fingers
- Reinforced, padded
- Synthetic leather
- Sizes 8-12



FLEXIBILITY

DURABILITY

Art. no. 223603895 - -



Cat. 2



GUIDE 5055W

Wind and waterproof winter glove

- Winter
- Goatskin leather
- Fully-lined
- Neoprene cuff
- Sizes 7-12



FLEXIBILITY



DURABILITY

Art. no. 223539990 --



GUIDE 49W

Wind and waterproof winter glove in goatskin

- For winter use
- Fully-lined
- Velcro fastening
- Sizes 8-12



FLEXIBILITY



DURABILITY

Art. no. 223539362 --



GUIDE 59W

Lined working glove in goatskin

- For winter use
- Fleece lining
- Velcro fastening
- Stretch textile
- Sizes 8-11



FLEXIBILITY



DURABILITY

Art. no. 223540436 --



GUIDE 5050W

Wind and waterproof winter glove in synthetic leather

- Winter lined
- Pre-shaped fingers
- Premium materials
- Sizes 7-12



FLEXIBILITY



DURABILITY

Art. no. 223559444 - -



GUIDE 762

Lined working glove in synthetic leather

- Open cuff
- Thin
- Sizes 7-11



FLEXIBILITY



DURABILITY

Art. no. 223531807 - -



GUIDE 46W

Heavyweight working glove in goatskin

- Knuckle protection
- Elasticated wrist
- Stretch textile
- Sizes 7-11



Art. no. 223520800 --



GUIDE 88W

Lined working glove in pigskin

- Winter use
- Cotton back and cuff
- Safety cuff
- Fully lined
- Sizes 8-12



Art. no. 223500216 --



GUIDE 158

Lined working glove with latex coating

- Very good grip
- Seamless
- Extra comfortable
- Sizes 7-11



Art. no. 223534454 --





Welding/Heat

Safety, protection and high quality for hot work.

There are no shortcuts to protect your hands from a 1200° welding flame.

It must be of the highest quality, both the outer and inner materials and the lining in our gloves. Dexterity, sensitivity and good mobility must not be forgotten as it is important to maintain the fingertip sensitivity and flexibility.

GUIDE 240

Welders glove in goatskin leather

- Good fingertip sensitivity
- Kevlar seams
- Length 34 cm
- EN 12477 type B
- Size 7-11



FLEXIBILITY



DURABILITY

Art. no. 223501719 - -



Cat. 2



3122



412X4X



GUIDE 275

Welders glove in goatskin leather

- Unlined
- Split leather back/cuff
- Kevlar seams
- Length 31cm
- Sizes 8-12



FLEXIBILITY



DURABILITY

Art. no. 223531047 - -



Cat. 2



3132



413X4X



GUIDE 268

Welding glove in hardwearing cowsplit leather

- Fully lined
- Kevlar seams
- Length 29 cm
- Sizes 8, 10-11



FLEXIBILITY



DURABILITY

Art. no. 223530924 - -



Cat. 2



4121



413X4X



GUIDE 269

Welding glove in hardwearing split

- Fully lined
- Kevlar seams
- Length 34 cm
- EN 12477 type A
- Sizes 8-11



FLEXIBILITY



DURABILITY

Art. no. 223542267 --



GUIDE 259

Welding glove in durable cowsplit

- Fully lined
- Kevlar seams
- Length 34 cm
- EN 12477 type A
- Sizes 8, 10-11



FLEXIBILITY



DURABILITY

Art. no. 223544065 --



GUIDE 480

Welding glove in cowsplit with heat protection

- Extra lining
- Kevlar stitching
- Length 34 cm
- EN 12477 type A
- Sizes 8, 10



FLEXIBILITY



DURABILITY

Art. no. 223501610 --





Cut protection

Highest safety and unique technical solutions

Sharp gloves for handling sharp objects. Steel edges, knives, glass and other things are unpleasant to work with if you do not have the right gloves.

We work with leading researchers in cut protection, and continually develop and improve our collection. Our aim is to always be able to offer the right kind of protection to the right application area.

GUIDE 301

Cut protection glove with PU/nitrile coating

- Seamless synthetic
- Cut protection level 4
- Good oil grip
- Sizes 6-11



Art. no. 223539693 - -



GUIDE 300GR

Cut protection glove with PU coating

- Cut protection level 3
- Seamless synthetic
- Good grip
- Sizes 6-11



Art. no. 223503798 - -



GUIDE 303

Cut protection glove with PU coating

- Cut protection level 5
- Seamless synthetic
- Good grip
- Sizes 6-11



Art. no. 223561929 --



GUIDE 331

Cut protection glove with nitrile coating

- Cut protection level 5
- Seamless synthetic
- Good oil grip
- Heat resistant
- Sizes 6-11



GUIDE 344

Cut protection glove in goatskin

- Cut protection level 3
- Fully-lined, Kevlar lined palm
- Cotton back/cuff
- Safety cuff
- Sizes 8-11



Art. no. 223541731 --





Guide CPN.

Protection so smooth, you won't feel it. In the glove.

Combining the right gloves from Guide with the engineering spirit of our friends at Alycore, we are able to bring to you what we believe is the best available combination ever when it comes to combining high level of protection with flexibility. Guide CPN is just the job when you're in a hazardous environment with the potential of being cut or punctured by needles and other 'sharps'. Alycore is a lightweight, smooth metal weave providing revolutionary new protection levels without sacrificing flexibility.

Guide CPN – protection so smooth you won't feel it. That is why we give the gloves the CPN symbol so that you know it is there.

Find out more on our homepage www.guide.eu



Chemical protection / Disposable gloves

in versatile and safe materials.

Sometimes it's something as trivial as soap that hands must be protected against. Sometimes far worse substances that can cause corrosion and serious injury.

We have a width in our chemical protection and disposable gloves that give you full protection, at exactly the level you need.

GUIDE 4011

Chemical protection glove in nitrile

- Length 33 cm
- Thickness 0.38 mm
- Flocked for good grip
- Foodstuffs approved
- Sizes 7-11



Art. no. 223536178 - -



GUIDE 4016

Latex chemical protection glove

- Length 35 cm
- Thickness 0.5 mm
- Flocked
- Foodstuffs approved
- Sizes 7-10



Art. no. 223536509 - -



GUIDE 4013

Neoprene chemical protection glove

- Length 33 cm
- Thickness 0.75 mm
- Contains latex
- Flocked
- Sizes 7-11



Art. no. 223536301 - -



GUIDE 165

Vinyl chemical protection glove

- Liquid-tight
- Good grip
- Granulated surface
- Length 35 cm
- Sizes 8-11



Art. no. 223544297 --



GUIDE 622

Disposable glove in nitrile

- Thickness 0.12 mm
- Length 24 cm
- Non-powdered
- Blue
- Sizes 7-10



Art. no. 223535972 --



GUIDE 601

Disposable glove in latex

- Thickness 0.11 mm
- Length 24cm
- Powdered
- Beige
- Sizes 7-10



Art. no. 223535675 --



GUIDE 612

Disposable glove in vinyl

- Thickness 0.12 mm
- Length 24 cm
- Non-powdered
- Transparent/white
- Sizes 7-10



Art. no. 223535857 --



Chemical protection table

		Guide 4011 Nitrile	GUIDE 4012 Latex/Neoprene	Guide 4013 Neoprene	Guide 4014 Nitrile	Guide 4015 Nitrile	Guide 4016 Latex
Chemical	CAS No.	Permeation time	Permeation time	Permeation time	Permeation time	Permeation time	Permeation time
Acetic Acid 99%	64-19-7	> 120	> 240	> 480	> 120	> 120	> 60
Acetone	67-64-1	< 10	> 30	> 30	< 10	< 10	> 10
Ammonia 10%	1336-21-6	> 480	> 240	> 240	> 480	> 480	> 120
Ammonia Acetate	631-61-8	> 480	> 480	> 480	> 480	> 480	> 480
Ammonia Chloride	12125-02-9	> 480	> 480	> 240	> 480	> 480	> 480
Ammonia Nitrate	6484-52-2	> 240	> 480	> 480	> 240	> 240	> 60
Calcium Chloride	10043-52-4	> 240	> 240	> 480	> 240	> 240	> 240
Calcium Hydroxide	1305-62-0	> 240	> 240	> 480	> 240	> 240	> 240
Calcium Hypochloride	7778-54-3	> 240	> 480	> 480	> 240	> 240	> 240
Calcium Nitrate	10124-37-5	> 480	> 480	> 240	> 480	> 480	> 240
Carbon Tetra Chloride	56-23-5	> 120	< 10	< 10	> 120	> 120	> 30
Chloroform	865-49-6	< 10	< 10	< 10	< 10	< 10	> 10
Citric Acid (Pure)	77-92-9	> 480	> 480	> 480	> 480	> 480	> 480
Cyclo-hexane	110-82-7	> 480	> 10	> 30	> 480	> 480	> 60
Cyclo-Hexanol	108-93-0	> 480	> 480	> 480	> 480	> 480	> 240
Diesel Oil	68334-30-5	> 480	> 60	> 240	> 480	> 480	< 10
Diethyether	60-29-7	> 60	< 10	< 10	> 60	> 60	> 10
Diethylamine	109-89-7	> 60	< 10	< 10	> 60	> 60	< 10
DOP	117-84-0	> 480	> 480	> 480	> 480	> 480	> 480
Ethanol	64-17-5	> 240	> 30	> 240	> 240	> 240	> 60
Ethylene Glycol	107-21-1	> 480	> 480	> 480	> 480	> 480	> 480
Formaldehyde 30%	50-00-0	> 480	> 480	> 480	> 480	> 480	> 480
Formic Acid 90%	64-18-6	> 60	> 240	> 480	> 60	> 60	> 120
Glycerine	56-81-5	> 480	> 480	> 480	> 480	> 480	> 480
Glycol	111-46-6	> 480	> 480	> 480	> 480	> 480	> 480
Heptane	142-82-5	> 480	< 10	> 30	> 480	> 480	< 10
Hexane	110-54-3	> 480	< 10	> 60	> 240	> 240	> 10
Hydrochloric Acid (30%)	7647-01-0	> 240	> 480	> 480	> 240	> 240	> 120
Hydrofluoric Acid (14%)	7664-39-3	> 480	> 480	> 480	> 480	> 480	> 480
Hydrogen Peroxide 31%	7722-84-1	> 480	> 120	> 480	> 480	> 480	> 480
ISO-Propanol	67-63-0	> 480	> 60	> 240	> 480	> 480	> 60
Kerosene	8008-20-6	> 480	> 480	> 120	> 480	> 480	> 60
Methanol	67-56-1	> 60	> 240	> 60	> 30	> 30	> 30
Methylene Chloride	27639	< 10	< 10	> 10	< 10	< 10	< 10
Methylethylketone (MEK)	78-93-3	< 10	> 10	> 10	< 10	< 10	> 10
Nitric Acid 20%	7697-37-2	> 480	> 480	> 480	> 480	> 480	> 480
Octane	111-65-9	> 480	> 30	> 30	> 480	> 480	> 10
Oleic Acid	112-80-1	> 480	> 480	> 480	> 480	> 480	> 480
Oxalic Acid (Pure)	144-62-7	> 480	> 480	> 480	> 480	> 480	> 480
Paraffin oil	8012-95-1	> 480	> 480	> 480	> 480	> 480	> 480
Phosphoric Acid (85%)	7664-38-2	> 480	> 480	> 480	> 480	> 480	> 480
Potassium Nitrate	7757-79-1	> 480	> 480	> 30	> 480	> 480	> 60
Potassium Phosphate	2139900	> 480	> 480	> 480	> 480	> 480	> 480
Sodium Nitrate	7631-99-4	> 480	> 480	> 30	> 480	> 480	> 60
Sodium Phosphate	7601-54-9	> 480	> 480	> 480	> 480	> 480	> 480
Sodium Sulphate	7757-82-6	> 480	> 480	> 480	> 480	> 480	> 480
Sulphuric Acid 98%	7664-93-9	> 60	> 240	> 120	> 30	> 30	> 30
Tetrahydrofuran (THF)	109-99-9	< 10	< 10	< 10	< 10	< 10	< 10
Toluene	108-88-3	> 30	< 10	> 10	< 10	< 10	< 10

Safe at hand!

Choosing the right chemical protection is one of the most important and perhaps most difficult tasks when it comes to gloves.

The table on the previous page gives a recommendation about which materials and which gloves, provide the best protection against various types of chemicals.

Every year numerous new chemicals appear.

If there is any uncertainty concerning the choice of chemical protection gloves, it is always advisable to contact us.

All companies that use and handle chemicals must in accordance with European law have material safety data sheets about the chemicals they handle in their operations.

These material safety data sheets contain information about CAS numbers and concentrations.

With access to this information, we can give a more precise recommendation and also tell you how long the glove protects against a specific chemical.

We are happy to help!

EN standards for protective gloves

Protective gloves are divided into three categories depending on type and which risk or danger the gloves are to protect against:



CATEGORY 1 - gloves used in minimal risk situations.

Examples of gloves in this category are household gloves for protection against washing powder, detergents, cleaning fluids, and gloves for protection against heated objects or temperatures not exceeding +50° C. Other gloves in this category can be used for lighter jobs, for example gardening or tasks where there is only a slight risk of injury.



CATEGORY 2 - all types of gloves not classified under categories 1 or 3.

This category covers gloves that are used where the risks involved are neither minimal nor complex. There is a requirement for gloves in this category to be tested by an accredited institute and to be type approved by a notifiable body. These gloves must be marked with a pictogram showing the glove's protective function. This category often covers gloves that protect against mechanical risks in accordance with EN 388.



CATEGORY 3 - gloves that are to be used in hazardous environments and where there is a significant risk for serious injury.

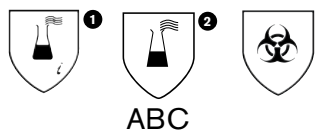
Gloves in this category are used when there is a risk of serious or permanent injury, for example involving the handling of dangerous chemicals. In order for these gloves to be CE marked they have to be tested by an accredited institute, type approved by a notifiable body and be subjected to manufacture control of the product or production process.

EN-420

General requirements for protective gloves

All gloves in this catalogue meet the basic requirements

- The gloves in themselves shall not constitute a risk or cause injury.
- The glove material shall have a neutral pH value, wherein leather gloves must fall into the range of >3.5 - <9.5.
- The highest allowable limit for chromium content is 3 mg/kg (hex chrome).
- The manufacturer must declare if any known substance is present that may be allergenic.
- The size of the gloves is also standardised - for, amongst other things, the minimum length.



EN-374

Protection against chemicals and micro-organisms

In Sweden there are around 15 000 different substances estimated as being used in 70 000 products within commerce, industry, households, agriculture, etc. Tested and approved chemical protection gloves are the only correct solution for protection against many of these chemicals. There are only two things you need to know - the name of the chemical, its datasheet information if available, and the length of time you estimate to be in contact with it. We can then help you to select

the right glove. Those gloves which are not certified in accordance with EN 374-2003, but which are certified to the old EN 374-1994 have this pictogram: (1). If the chemical protection glove is certified in accordance with EN 374-2003, it has this pictogram: (2).

Scope

This standard specifies the glove's performance concerning the protection of the user against chemicals and/or micro-organisms.

Definitions - The gloves length of life

Degradation has a detrimental effect on one or more elements of the glove's material. The speed of degradation depends on the type of chemical the glove has been in contact with.

Penetration

Means the chemical's and/or microorganism's route through porous materials, seams, pinholes or through imperfections, at a non-molecular level, in the glove's protective film.

Permeation - the glove's protective film in, e.g. natural rubber or plastic is not always a protective barrier against chemicals. If the surface of the glove is porous it can in certain cases function as a sponge, absorbing chemicals, and thereby also penetrate the glove material and reach the skin faster. It is therefore of the utmost importance to measure the penetration time, or the time it takes for a chemical to penetrate the protection film and come into contact with the skin.

Measured

- **Density:** The shortest allowable length that is sealed against liquids is to equal the minimum length of the gloves as specified in EN 420.
- **Penetration:** The glove shall shown no sign of leakage in tests with air and/or water, and shall be tested in accordance with an accepted quality level - the so-called AQL level.

EN-374 continued

The pictogram for chemical protection gloves must display a code consisting of at least 3 letters. These refer to the code letters for 3 chemicals (from a list of 12 defined standard chemicals - refer to the table below), which have achieved a penetration time of a minimum of 30 minutes.



Performance levels	Accepted Quality Level according AQL	Inspection levels
Level 3	> 0.65	G1
Level 2	> 1.5	G1
Level 1	> 4.0	S4

Code	Chemical	CAS Number	Category
A	Methanol	67-56-1	Primary alcohol
B	Acetone	67-64-1	Ketone
C	Acetone nitrile	75-05-08	Nitrile compound
D	Dichloromethane	75-09-2	Chlorinated paraffin
E	Carbon sulphide	75-15-0	Sulphur containing an organic compound
F	Toluene	108-88-3	Aromatic hydrocarbon
G	Diethylamine	109-89-7	Amines
H	Tetrahydrofuran	109-99-9	Heterocyclic and etheric compound
I	Ethyl acetate	141-78-6	Ester
J	n-Heptane	142-85-5	Saturated hydrocarbons
K	Sodium Hydroxide 40%	1310-73-2	Inorganic base
L	Sulphuric acid 96%	7664-93-9	Inorganic mineral acid

Permeation: Each tested chemical is classed according to its permeation time (level 0 to 6)

Measured permeation time	Protection index
> 10 minutes	Cat 1
> 30 minutes	Cat 2
> 60 minutes	Cat 3
> 120 minutes	Cat 4
> 240 minutes	Cat 5
> 480 minutes	Cat 6



The pictogram for "Low chemical protection" or "Liquid seal" (1) must be displayed in cases where the gloves have not achieved a penetration time of a minimum of 30 minutes against at least three chemicals from the above list, but that meet the requirements of the penetration test. The pictogram for "Micro-organisms" (2) must be displayed when the glove achieves a minimum of performance level 2 in the penetration test. The table at the side gives a general overview of different glove materials that afford suitable protection against different groups of chemicals.

Groups of chemicals	Natural rubber	Nitrile	Neoprene	PVC	PVA	Butyl
Solvents	X	X	–	–	–	
Ketones	X	–	X	–	X	X
Acids	X	X	X	X	–	
Hydrocarbons	–	X	X	–	X	
Oils	–	X	X	X	X	
Grease	–	X	X	X	–	
Organic solvents	X	X	X	–	X	

Caution: This information about chemicals cannot always reflect the actual time of usage at the workplace. It is therefore important to establish which glove is suitable for use and its effective length of protection in each work situation.

EN-455

Requirements for medicinal disposable gloves

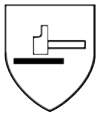
This standard specifies requirements and testing methods concerning disposable gloves for medicinal use. Requirements are made and measured regarding, inter alia.

- Density.
- Sizing
- Durability and thickness.
- Tensile strength before and after accelerated ageing.
- Biological safety.



EN-388

Protection against mechanical hazards



Four properties are tested. All gloves that have been tested and approved in accordance with EN388 shall in conjunction with the pictogram for this EN norm, display the performance level in a 4 figure code wherein the recorded test result can be seen.

1. Abrasion resistance

The material is subjected to abrasion using sandpaper under a pre-determined pressure. The protective function is then stated according to a scale of 1 to 4 depending on how many revolu-

tions are required to breach the material. The higher the figure in the table, the better the glove is - refer to the table.

2. Blade cut resistance

The least number of revolutions is counted (using a rounded cutting blade) to cut through the glove material. The protective function is stated on a scale of 1 to 5 where 5 is the best result.

3. Tear resistance

The force required to tear apart the glove material is recorded. The protective function is stated on a scale of 1-4.

4. Puncture resistance

The amount of force required to puncture the glove material with a point. The protective function is stated on a scale of 1-4.



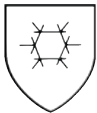
Static electricity

The pictogram by the glove indicates that the glove is approved and resistant to electrostatic charges.

If a glove achieves a 0 result in any of the tests, it means that that particular glove falls below the minimum performance requirements for a particular risk factor.

If any of the test results are marked with a X, it means that the physical properties were not tested.

Test	Performance levels				
	1	2	3	4	5
Abrasion resistance (cycles)	100	500	2000	8000	
Blade cut resistance (factor)	1,2	2,5	5	10	20
Tear resistance (newton)	10	25	50	75	
Puncture resistance (newton)	20	60	100	150	



EN-511

Protection against cold

Measurements are made to determine how the material in the glove conducts cold, and the material's insulation properties (on contact) The last figure in conjunction with the pictogram indicates if water permeation occurred after 30 minutes. In conjunction with the pictogram a 3 figure code is shown.

- The first figure indicates the resistance to gradually penetrating cold (performance level 0-4)
- The second figure indicates the resistance for direct contact with cold objects (performance level 0-4) The higher the performance level, the better the insulation properties.
- The third figure indicates the resistance to water permeation (performance level 0 or 1)

0 = water permeation after 30 min
1 = no water permeation after 30 min





EN-407

Protection against heat

The figures by the pictogram for EN standard indicates which result the glove has attained in each test. The higher the figure, the better the result. The following elements have been tested:

1. Resistance to flammability

The glove material is fixed into position and is set alight with a gas flame. The flame shall be held against the material for at least 15 sec. After the flame has been extinguished the glow or afterburn time is measured.

2. Resistance to contact heat

The glove material is exposed to temperatures between + 100°C and 500°C. Following this, the time taken for the inside of the material to become 10° warmer than the starting temperature of the material (approx 25°C) is measured. The time must be exactly 15 seconds to be approved. Exception- for class 2 the inside of the glove material must withstand at least 250°C for 15 seconds before the material exceeds 35°C.

3. Resistance to convective heat

Here the length of time taken for a gas flame (80Kw/m²) to increase the heat on the inside of the glove material by 24° is measured.

4. Resistance to radiant heat

The glove material is fixed into position in front of a heat source with an effect of 20-40 kW/m². The average time for heat penetration of 2.5 kW/m² is measured.

5. Resistance to small splashes of molten metal

A test based on a number of drops of molten metal which causes the temperature between material and the skin to increase by 40°.

6. Resistance to large splashes of molten metal

An artificial skin made from PVC is fastened to the inside of the material. Then molten iron is poured onto the glove material. Measurements are taken of the amount of grammes of molten iron required to damage the PVC film.

Test No	Results are measured in:		Result levels			
			1	2	3	4
1.	After-burn time	Seconds	≤ 20	≤ 10	≤ 3	≤ 2
1.	After-glow time	Seconds	infinite	≤ 120	≤ 25	≤ 5
2.	Contact heat	Temp °C after 15 sec.	100°	250°	350°	500°
3.	Convective heat	Seconds	≤ 4	≤ 7	≤ 10	≤ 18
4.	Radiant heat	Seconds	≤ 5	≤ 30	≤ 90	≤ 150
5.	Drops of molten metal	Number of drops	≥ 5	≥ 15	≥ 25	≥ 35
6.	Molten metal	Gram	30	60	120	200

≥ Is equal to or greater than

≤ Is equal to or less than



EN 10819

Protection against vibration – vibration attenuation

The standard states that the glove may not amplify vibrations at a medium level frequency (31.5 Hz to 200 Hz).

At high frequency (200 Hz to 1250 Hz), the glove must reduce the vibration level by 40%.



EN 12477

Welding gloves

This standard describes how the glove must be shaped in order to provide protection for the hand and wrist during welding and similar tasks, and is a combination of tests covered by EN 388 and EN 407.

Welding gloves must provide good protection against splashes of molten metal, short-term exposure to naked flames, radiation heat and conductive heat.

EN 12477 also has minimum requirements concerning the glove's length. In addition, welding gloves must protect against mechanical risks. The gloves are also judged according to their design and purpose where:

Type A indicates gloves that must provide a slightly higher degree of protection against heat.

Type B indicates gloves that provide a slightly lower degree of protection against heat, but which have higher flexibility and versatility.

EN 60903

Electrical risks

In order to protect against electrical risks you'll need to use special gloves. Gloves that are manufactured and approved in accordance with EN standard 60903 are the only ones you can use where there is a risk of electric shock.

In order to establish which glove gives the best protection, it is important to know the level of voltage that can occur.
Which glove for which voltage - see below.
In order to protect the gloves against hard wear, sharp cable ends, etc., there are also suitable gloves to put on over them.

Class work at:	Tested at:	Approved for
00	2500 V	500 V
0	5000 V	1000 V
1	10 000 V	7500 V
2	20 000 V	17 000 V
3	30 000 V	26 500 V
4	40 000 V	36 000 V



ESD

Electro Static Discharge

Man is an excellent conductor of electricity. If a person walking across a floor, dressed in a garment made of synthetic material, or who is working at a bench, can accumulate a static charge of several thousand volts. This voltage has to go somewhere. It may be that you get a "shock". Static discharges can damage products within a number of varied industries. Above all, this applies to the growing electronics industry, where different components are frequently extremely sensitive.

Other examples are:

- The automotive industry, where static electricity is a fire hazard in spray painting booths,
- The chemical and pyrotechnical industries, with their inherent explosion hazards,
- laboratories, where precise measurements can be affected.

Static electricity can also cause production stoppages within different industries.
How do you get rid of the static charge that you're

carrying? It should be conducted away through the use of suitable ESD products, such as ESD protected workbenches, chairs, floors and the products you don, such as clothing, gloves and wristbands. In certain environments the entire workplace is ESD protected, and is an EPA - ESD Protected Area. In order to prevent damage to products through static discharge, each workplace should be defined based on the requirements stated for the use of different ESD products.





Different types of leather

Are you aware that your skin is extremely sensitive to changes in temperature and moisture?

We react to changes in temperature as small as $\pm 0,2^\circ$. Leather is a natural material that adjusts itself to temperature changes and protects against cold and heat.

There are primarily three different types of leather used in the manufacture of working gloves: pigskin, cowhide and goatskin.

They are also characterised by different properties and can be broadly described as follows:

Cowskin grain

A very durable, tear-resistant and tough leather that can take a licking. Protects relatively well against moisture. Cowskin yields the thickest leather which makes it particularly suitable for working gloves subjected to hard wear-and-tear.



Pigskin grain

Pigskin "breathes" as a result of the tiny holes left after the pig's hairs. Does not protect against moisture. Through the application of different treatments a very soft, strong leather can be produced, such as in Guide assembly gloves.

Goatskin grain

Very versatile and durable leather. Goatskin is most often somewhat thinner and is excellently suited to gloves where a high degree of sensitivity is required. As goatskin contains natural fat, it provides a good resistance to moisture.

Grain or split leather

Grain leather is the upper side of the leather - the smooth surface.

Split leather is the underside of the leather; split is the result of pulling the leather along its length.

Split leather then gains an uneven, rougher surface that gives a good grip.

Split leather is more porous and does not afford anything like the protection against moisture as grain leather. Cowskin split leather is for example used in heat protection and welding gloves, as split leather provides a better protection against heat than grain leather.

Natural rubber - Synthetic materials

Natural rubber / Latex

Natural rubber (latex) is used in all kinds of gloves - thin, sterile surgery gloves, household gloves as well as gloves for industrial applications.

Natural rubber has a high degree of elasticity and good resistance to cuts and wear-and-tear. Gloves made from natural rubber have good chemical resistance to alcohol and water-soluble chemicals such as detergents. The gloves are made from 90-95% natural rubber together with different additional materials, of which some may cause allergic reactions in both the manufacture and use of the gloves.

Nitrile rubber

Nitrile rubber is a synthetic blend of butadiene and acrylic nitrile which gives a material that is very durable and that has a good resistance to cuts and puncture injuries. High quality nitrile rubber also gives a very good grip in dry conditions.

The material is very resistant to, for example, oil, solvents, grease, etc.

Neoprene

Neoprene is used in all types of gloves, from thin surgery gloves to chemical protection gloves. Neoprene retains its elasticity even in extreme cold. Provides a good degree of chemical protection against oils, grease, organic hydrocarbons, acids, etc. It does not have as good resistance to wear, puncturing or cuts as nitrile, for example.

PVC (vinyl)

PVC is characterised by good wear-and-tear properties and often provides a good grip in both wet and dry conditions. PVC gloves give good protection against many water-soluble chemicals, for example cleaning agents (acids and alkalis). They also provide a limited level of protection against organic solvents. They do not contain substances such as proteins, accelerators that can cause allergic reactions.

Butyl rubber

A gas and watertight material that protects well against strong acids, for example. Recommended wherever a gas, particle and airtight protection is needed.

PVA

Excellent protection against dangerous organic solvents. Can also withstand aromatic, chlorinated solutions in addition to petroleum solutions. The only glove to withstand trichloroethylene.

Barrier

Manufactured from a multi-layered film for protection against a broad spectrum of chemicals, both dangerous and benign.

4H

Manufactured from a 5 layer laminate of selected plastic materials.



Keystone thumb

The picture shows what we call a 'keystone' thumb. This model is primarily used in gloves for precision work, where a greater flexibility and comfort are required. Guide also uses this type of thumb in more heavyweight glove models in order to provide as flexible / comfortable a glove as possible.



Wing thumb

Most common in less complex gloves, and gloves in more heavyweight materials. Not as flexible and comfortable as the keystone thumb.

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GUIDE 480	223501651	10	48	6	57	GUIDE 601	223535675	7	1000	10*	67
GUIDE 480 LEFT	223501677	10	48	6	57	GUIDE 601	223535683	8	1000	10*	67
						GUIDE 601	223535691	9	1000	10*	67
GUIDE 301	223539693	6	144	12*	60	GUIDE 601	223535709	10	1000	10*	67
GUIDE 301	223539701	7	144	12*	60						
GUIDE 301	223539719	8	144	12*	60	GUIDE 612	223535857	7	1000	10*	67
GUIDE 301	223539727	9	144	12*	60	GUIDE 612	223535865	8	1000	10*	67
GUIDE 301	223539735	10	144	12*	60	GUIDE 612	223535873	9	1000	10*	67
GUIDE 301	223539743	11	144	12*	60	GUIDE 612	223535881	10	1000	10*	67
GUIDE 300GR	223503798	6	120	12*	60						

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Skydda Protecting People Europe AB.

SE-523 85 Ulricehamn, Sweden

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